

Section 1. Identification

Product name : Waste Water
Product code : Not available.
Synonyms : Sewer Water

Relevant identified uses of the substance or mixture and uses advised against

Product use : Intermediate.
Area of application : Industrial applications.
Manufacturer : *HF Sinclair*
2828 North Harwood
Suite 1300
Dallas, Texas 75201
USA
Customer Service:
(214) 954-6720

Emergency telephone number : CHEMTREC® (800) 424-9300
CCN 201319

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Waste Water			HF Sinclair
Ingredient name	Other names	%	CAS number
water	-	0 - 100	7732-18-5
ammonia, anhydrous	-	0 - 0.0025	7664-41-7
Sulfide	-	0 - 0.0005	15035-72-0
phenol	-	0 - 0.0005	108-95-2
benzene	-	0 - 0.0002	71-43-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Do not induce vomiting unless directed to do so by medical personnel. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Material not being potable, and contains microorganisms/bacteria that could make someone ill.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of medical responders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : No specific data.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, waterways, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Occupational exposure limits

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Clear./Gray.
- Odor** : Sewer
- Odor threshold** : Not available.
- pH** : 6 to 9
- Melting point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Water	23.8	3.2		92.258	12.3	

- Relative vapor density** : Not available.
- Relative density** : 1
- Density** : Not available.
- Solubility** : Soluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/water** : ☒ Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- SADT** : Not available.
- Viscosity** : Not available.
- Flow time (ISO 2431)** : Not available.
- Particle characteristics**
- Median particle size** : ☒ Not applicable.

Additional information

Physical/chemical properties comments : No additional information.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information**Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
ammonia, anhydrous	LC50 Inhalation Gas.	Rat	9500 ppm	1 hours
	LC50 Inhalation Gas.	Rat	2000 ppm	4 hours
phenol	LD50 Dermal	Rabbit	630 mg/kg	-
	LD50 Dermal	Rat	669 mg/kg	-
	LD50 Oral	Rat	317 mg/kg	-
benzene	LC50 Inhalation Vapor	Rat	13700 ppm	4 hours
	LD50 Oral	Rat	930 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
phenol	Eyes - Mild irritant	Rabbit	-	0.5 minutes 5 mg	-
	Eyes - Severe irritant	Rabbit	-	5 mg	-
	Skin - Mild irritant	Rabbit	-	100 mg	-
	Skin - Severe irritant	Rabbit	-	535 mg	-
benzene	Eyes - Moderate irritant	Rabbit	-	88 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-

Carcinogenicity

Product/ingredient name	OSHA	IARC	NTP
phenol	-	3	-
benzene	+	1	Known to be a human carcinogen.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Sulfide	Category 1	-	cardiovascular system, lungs
	Category 3		Respiratory tract irritation
benzene	Category 3		Narcotic effects
	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
phenol	Category 2	-	kidneys, liver, nervous system
benzene	Category 1	-	blood system, bone marrow, immune system, kidneys, liver

Aspiration hazard

Name	Result
benzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Waste Water					HF Sinclair
Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Ammonia, anhydrous	N/A	N/A	2000	N/A	N/A
Sulfide	N/A	N/A	100	N/A	N/A
phenol	317	630	N/A	N/A	N/A
benzene	930	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Ammonia, anhydrous	Acute EC50 29.2 mg/l Marine water	Algae - Ulva fasciata - Zoea	96 hours
	Acute LC50 2080 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 0.53 ppm Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 300 µg/l Fresh water	Fish - Hypophthalmichthys nobilis	96 hours
	Chronic NOEC 0.204 mg/l Marine water	Fish - Dicentrarchus labrax	62 days
	Acute EC50 61.1 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
phenol	Acute EC50 36 mg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Acute EC50 94 mg/l Fresh water	Aquatic plants - Lemna aequinoctialis	96 hours
	Acute EC50 4200 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 800 µg/l Marine water	Crustaceans - Archaeomysis kokuboi - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 1555 µg/l Fresh water	Fish - Cirrhinus mrigala - Larvae	96 hours
	Chronic NOEC 16 µg/l Marine water	Algae - Hormosira banksii - Gamete	72 hours
	Chronic NOEC 1.5 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 118 µg/l Fresh water	Fish - Oncorhynchus mykiss	90 days
benzene	Acute EC50 29000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 1600000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute EC50 9.23 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 21 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 5.28 ul/L Fresh water	Fish - Oncorhynchus gorbuscha - Fry	96 hours
	Chronic EC10 >1360 mg/l Fresh water	Algae - Desmodesmus subspicatus	96 hours
	Chronic NOEC 98 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 1.5 to 5.4 ul/L Marine water	Fish - Morone saxatilis - Juvenile (Fledgling, Hatchling, Weanling)	4 weeks

Persistence and degradability

Waste Water				HF Sinclair
Product/ingredient name	Test	Result	Dose	Inoculum
phenol	301C Ready Biodegradability - Modified MITI Test (I)	85 % - 14 days	-	-
benzene	301C Ready Biodegradability - Modified MITI Test (I)	100 % - 14 days	-	-
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability	
phenol	-	-	Inherent	
benzene	-	-	Readily	

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
water	-1.38	-	low
ammonia, anhydrous	0.0724	-	low
phenol	1.47	647	high
benzene	2.13	11	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are active or exempted.

Clean Water Act (CWA) 307: phenol; benzene

Clean Water Act (CWA) 311: ammonia, anhydrous; phenol; benzene

Department of homeland security (DHS). Chemical Facility Anti-terrorism Standards (6 CFR 27). Appendix A. Chemicals of Interest

	Name	%	Status
Security	ammonia, anhydrous	0 - 0.0025	Listed

Clean Air Act Section 112 : Listed

(b) Hazardous Air

Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
ammonia, anhydrous	0 - 0.0025	Yes.	500	-	100	-
phenol	0 - 0.0005	Yes.	500 / 10000	-	1000	-

SARA 304 RQ : 8000000 lbs / 3632000 kg [959472.9 gal / 3632000 L]

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Classification
ammonia, anhydrous	0 - 0.0025	FLAMMABLE GASES - Category 2 GASES UNDER PRESSURE - Compressed gas ACUTE TOXICITY (inhalation) - Category 3 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 HNOC - Corrosive to digestive tract HNOC - Corrosive to respiratory tract
Sulfide	0 - 0.0005	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas ACUTE TOXICITY (inhalation) - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
phenol	0 - 0.0005	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 GERM CELL MUTAGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 HNOC - Corrosive to digestive tract

Waste Water		HF Sinclair
benzene	0 - 0.0002	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A GERM CELL MUTAGENICITY - Category 1B CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1


SARA 313

Not applicable.

State regulations

Massachusetts : None of the components are listed.
New York : None of the components are listed.
New Jersey : None of the components are listed.
Pennsylvania : None of the components are listed.

California Prop. 65

 **WARNING:** This product can expose you to Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Benzene	Yes.	Yes.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.











Rotterdam Convention on Prior Informed Consent (PIC)


Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.




Inventory list

Australia :  All components are listed or exempted.
Canada :  All components are listed or exempted.
China :  All components are listed or exempted.
Europe :  All components are listed or exempted.
Japan :  **Japan inventory (CSCL):** All components are listed or exempted.
Japan inventory (ISHL): Not determined.
Malaysia :  Not determined
New Zealand :  All components are listed or exempted.
Philippines :  All components are listed or exempted.
Republic of Korea :  All components are listed or exempted.
Taiwan :  All components are listed or exempted.

Turkey :  Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	 0
Flammability	 0
Physical hazards	 0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
Not classified.	

Date of issue/Date of revision : 08/24/2021

Date of previous issue : 03/22/2018

Version : 3

Key to abbreviations

: ATE = Acute Toxicity Estimate
 AMP = Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 UN = United Nations

 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named manufacturer, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.