



# SILGAN HOLDINGS SUSTAINABILITY UPDATE 2025



# INTRODUCTION

As our Company continues to grow, our commitment to improving efficiency and reducing our environmental footprint remains an important part of our strategy and a differentiating factor in our long-term customer partnerships.

Since our last sustainability update, our Company has continued to grow both organically and through the acquisition of Weener Packaging in 2024, and we have made significant progress towards our sustainability goals during that time. In 2023, Silgan reported to CDP for the first time as a group, and one year later in 2024 we are proud to have achieved a management B level score for CDP's Climate Change questionnaire. In 2025, we expanded our reporting to include CDP's Water Security questionnaire.

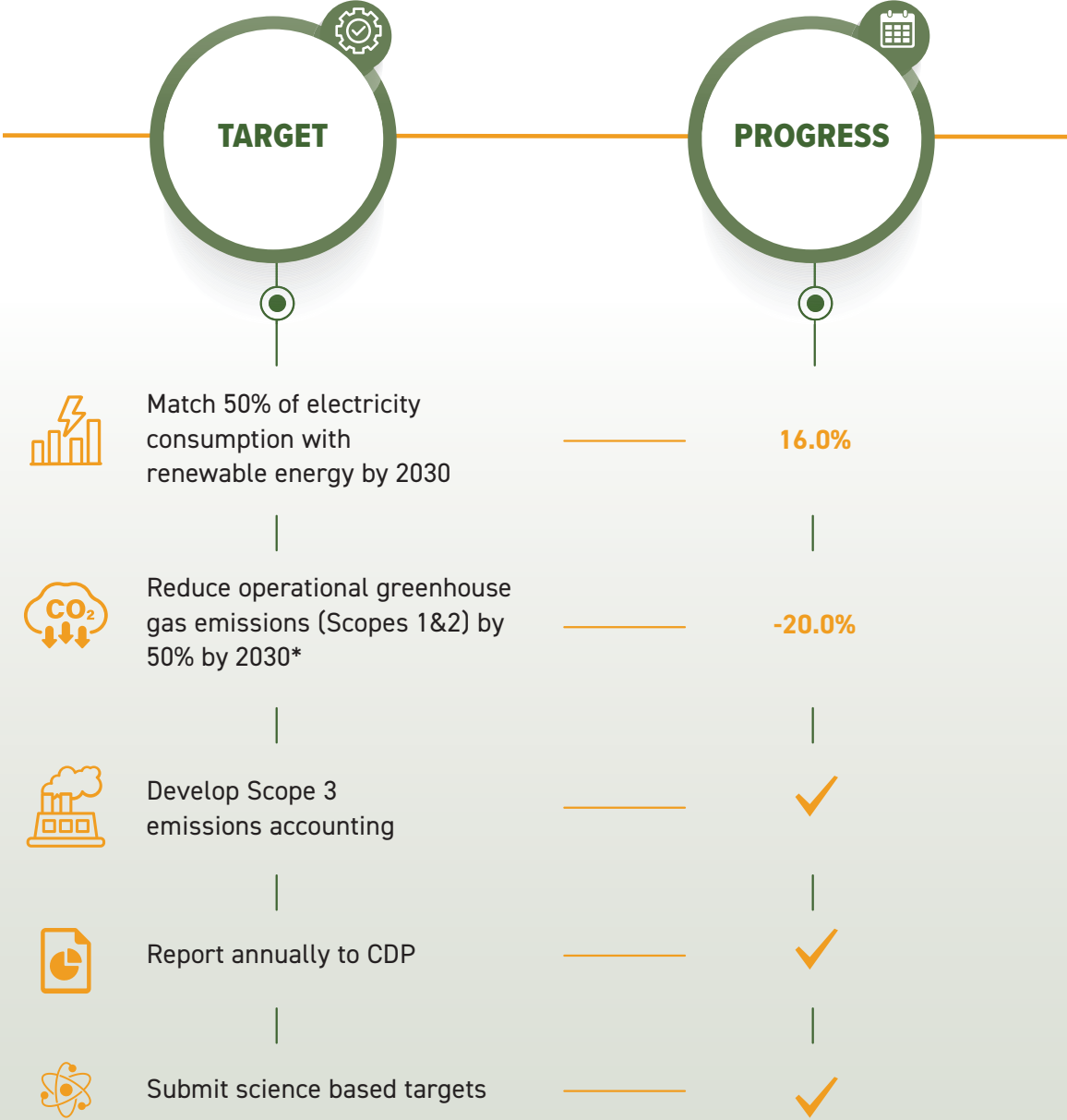
In 2023, we began work on the Science Based Targets initiative. We have been working on our roadmap to set and achieve our science based targets since that time, and have now submitted our targets for approval. In support of these initiatives, we have invested in a company-wide data collection and sustainability metrics software platform that helps us to more effectively collect and more accurately calculate and track our sustainability data.

We have made significant progress on our goal of sourcing 50% of our electricity needs from renewable sources by 2030, and we achieved over 16% renewable energy sourcing in 2024, with fifteen of our facilities matching 100% of their electricity consumption from renewable energy sources. In addition, energy efficiency programs continue to drive reductions in our fuel usage, including natural gas and propane. As a result of this, and other energy and process efficiency initiatives in the Company, we have reduced our operational greenhouse gas emissions intensity (Scope 1 and 2) by 20.0% versus our baseline year.

Recyclability and recycled content in our product offerings remain a key focus for our product innovation teams. We continue to offer new solutions that meet our customers' unique needs by solving these important sustainability issues in packaging. As a result, over 95% of the products we sell are recyclable, and our products continue to lead the market on recycled content. Within our own system and using our state-of-the-art waste tracking and management, we have diverted 97% of our waste from landfill, with nineteen facilities sending zero waste to landfill in 2024.

As we continue the path towards a more sustainable future, we are pleased to provide an update on our sustainability program. We remain committed to improving our performance on these key areas and evolving our program toward our stakeholders' future needs.

# Sustainability Targets



\*Baseline Year: 2017



# Data Highlights



## ENERGY

- Overall: 3.0% decrease
- Natural Gas: 10.2% decrease
- Electricity: 1.0% increase

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## RENEWABLE ENERGY

- 16.0% of electricity from renewable energy sources
- 9.3% of total energy from renewable energy sources
- Fifteen (15) 100% renewable energy facilities

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## Greenhouse Gas (Reduction)

- Overall: 5.4% decrease
- Scope 1: 5.3% decrease
- Scope 2: 25.2% decrease
- Scope 3: 3.6% decrease

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## WASTE

- 97.0% of waste diverted from landfill
- Nineteen (19) zero waste to landfill facilities

# SASB Index

## Containers & Packaging Standard



TOPIC	ACCOUNTING METRIC	CATEGORY	UNIT OF MEASURE	CODE	SILGAN DATA
Greenhouse Gas Emissions	Gross global Scope 1 emissions, percentage covered under emissions-limiting regulations	Quantitative	Metric tons (t) CO <sub>2</sub> -e, Percentage (%)	RT-CP-110a.1	2024: Scope 1 – 174,403.902; 0% Scope 2 – 383,800.907 Scope 3 – 5,261,569.387
	Discussion of long-term and short-term strategy to manage Scope 1 emissions, emissions reduction targets, and an analysis of performance against those targets	Discussion and Analysis	n/a	RT-CP-110a.2	Silgan Holdings seeks to mitigate global Scopes 1 and 2 emissions through a variety of carbon reduction activities, including energy efficiency improvements (identified internally and through external partnerships), direct and virtual renewable energy procurement initiatives, facility consolidation activities, and material supply changes. Silgan has set a 2030 goal to reduce operational emissions (Scopes 1&2) by 50%. Since our 2017 baseline year, we have achieved a 20.0% reduction. Long-term, Silgan has signed the SBTi commitment letter and has submitted science based targets.
Air Quality	Air emissions of the following pollutants: (1) NO <sub>x</sub> (excluding N <sub>2</sub> O) (2) SO <sub>x</sub> (3) VOC's and (4) PM	Quantitative	Metric Tons (t)	RT-CP-120a.1	2024: 269.733 NO <sub>x</sub> ; 181.242 SO <sub>x</sub> ; 1,057.711 VOC; 8.629 PM
Energy	1) Total energy consumed, (2) percentage grid electricity, (3) percentage renewable, and (4) self-generated energy	Quantitative	Gigajoules (GJ)	RT-CP-130a.1	2024: 6,939,462.086 consumed; 48.4% grid electricity; 9.3% renewable; 0.1% self-generated

## SASB Index Containers & Packaging Standard (continued)

TOPIC	ACCOUNTING METRIC	CATEGORY	UNIT OF MEASURE	CODE	SILGAN DATA
Water Management	1) Total water withdrawn, (2) total water consumed, percentage of each in regions with High or Extremely High Baseline Water Stress	Quantitative	Thousand cubic meters (meters cubed),	RT-CP-140a.1	2024: 1,888.188 withdrawn, 143.433 consumed
			Percentage (%)		2024: 5.7%
	Description of water management risks and discussion of strategies and practices to mitigate those risks	Quantitative	Number	RT-CP-140a.2	Silgan's risk management processes identify business risks, including environmental risks. Some locations experience impacts due to drought or flooding, but these are limited and, overall, the impacts of water-related risks are minimal. Silgan recognizes the importance of our water resources and is working to develop a water stewardship program that optimizes water withdrawal and consumption by prioritizing water-intensive processes and installing water-efficient equipment, including closed-loop recycling systems.
Waste Management	Number of incidents of non-compliance associated with water quality permits, standards, and regulations	Quantitative	Number	RT-CP-140a.3	2024: 8
	Amount of hazardous waste generated, percent recycled	Quantitative	Metric tons (t), percentage (%)	RT-CP-150a.1	2024: 3,544.385; 66.1%
Product Safety	(1) Number of recalls issued, (2) total units recalled	Quantitative	Number	RT-CP-250a.1	2024: 0; 0
	Discussion of process to identify and manage emerging materials and chemicals of concern	Discussion and Analysis	n/a	RT-CP-250a.2	Silgan has a long history of supplying sustainable rigid packaging products to the food and beverage industry. As a result of our continuous improvement culture, we place a high value on the safety and reliability of our products. Silgan's operational and procurement teams scrutinize all new materials to meet applicable environmental, health and safety, food safety, and consumer laws and regulations. Silgan has eliminated or significantly reduced multiple emerging materials and chemicals of concern, including BPA and PFAS.

## SASB Index Containers & Packaging Standard (continued)

TOPIC	ACCOUNTING METRIC	CATEGORY	UNIT OF MEASURE	CODE	SILGAN DATA
Product Lifecycle Management	Percentage of raw materials from: (1) recycled content, (2) renewable resources, and (3) renewable and recycled content	Quantitative	Percentage (%) by weight	RT-CP-410a.1	2024: 20.5% recycled content; 9.7% renewable resources; 1.2% renewable and recycled content
	Revenue from products that are reusable, recyclable, and/or compostable	Quantitative	Reporting Currency	RT-CP-410a.2	2024: \$4,893,001,955.53
	Discussion of strategies to reduce the environmental impact of packaging throughout its lifecycle	Discussion and Analysis	N/A	RT-CP-410a.3	Our packaging products provide significant environmental value to the products they protect, including shelf-stability, high recycling rates, infinite recyclability, high recycled content, and reusability. In addition, the strategies we utilize to improve upon these sustainability advantaged characteristics include light-weighting our products, increasing the recycled content of substrate, offering PCR alternatives to virgin resin products, increasing the energy and resource efficiencies of our internal operations, and reducing the overall material intensity of our process materials. Product stewardship also entails engaging our supply chain to work to reduce their environmental impact through improved efficiencies and increased recycled content. Silgan also actively partners with organizations to increase knowledge and capacity of the recycling infrastructure. We will seek to work with our trade groups to communicate these needs that are applicable to our operations.
Supply Chain Management	Total wood fiber procured, percentage from certified sources	Quantitative	Metric tons (t), Percentage (%)	RT-CP-430a.1	2024: 83,271.003; 19.8%
	Total aluminum purchased, percentage from certified sources	Quantitative	Metric tons (t), Percentage (%)	RT-CP-430a.2	2024: 112,697.405; 100%

## SASB Index Containers & Packaging Standard (continued)

TOPIC	ACCOUNTING METRIC	CATEGORY	UNIT OF MEASURE	CODE	SILGAN DATA
Activity Metrics	Amount of production, by substrate	Quantitative	Metric tons (t)	RT-CP-000.A	2024: 112,697.405 aluminum; 347,508.149 plastic; 774,094.168 steel
	Percentage of production as: (1) paper/wood, (2) glass, (3) metal, and (4) plastic	Quantitative	Percentage (%) by revenue	RT-CP-000.B	2024: 58.0% metal, 42.0% plastic
	Number of employees	Quantitative	Number	RT-CP-000.C	2024: 14,181

Note: Since our last report, Silgan completed an acquisition of Weener Packaging on October 15, 2024. Data from Weener Packaging are excluded from this report but will be included in future reporting. Additionally, Silgan has opted to adjust our greenhouse gas reduction goal from a normalized to an absolute basis. This change was made to align our reporting with our upcoming science based targets.





# SILGAN HOLDINGS SUSTAINABILITY UPDATE 2025

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