



TOGGLE VALVES

HAM-LET H-1200 SERIES



FEATURES

- Compact rugged design
- Stainless Steel and Brass construction
- Panel mountable
- Quick On/Off service
- Straight and angle patterns available
- Sizes: 1/8" & 1/4"
- LET-LOK®, male and female NPT ends
- Pressure rating up to 300 psig (20 Bar) at 20°C (70°F)
- Temperature rating: -20°F to 200°F (-28°C to 93°C)
- Flow coefficient (Cv) 0.11 to 0.2
- Colored nylon handles

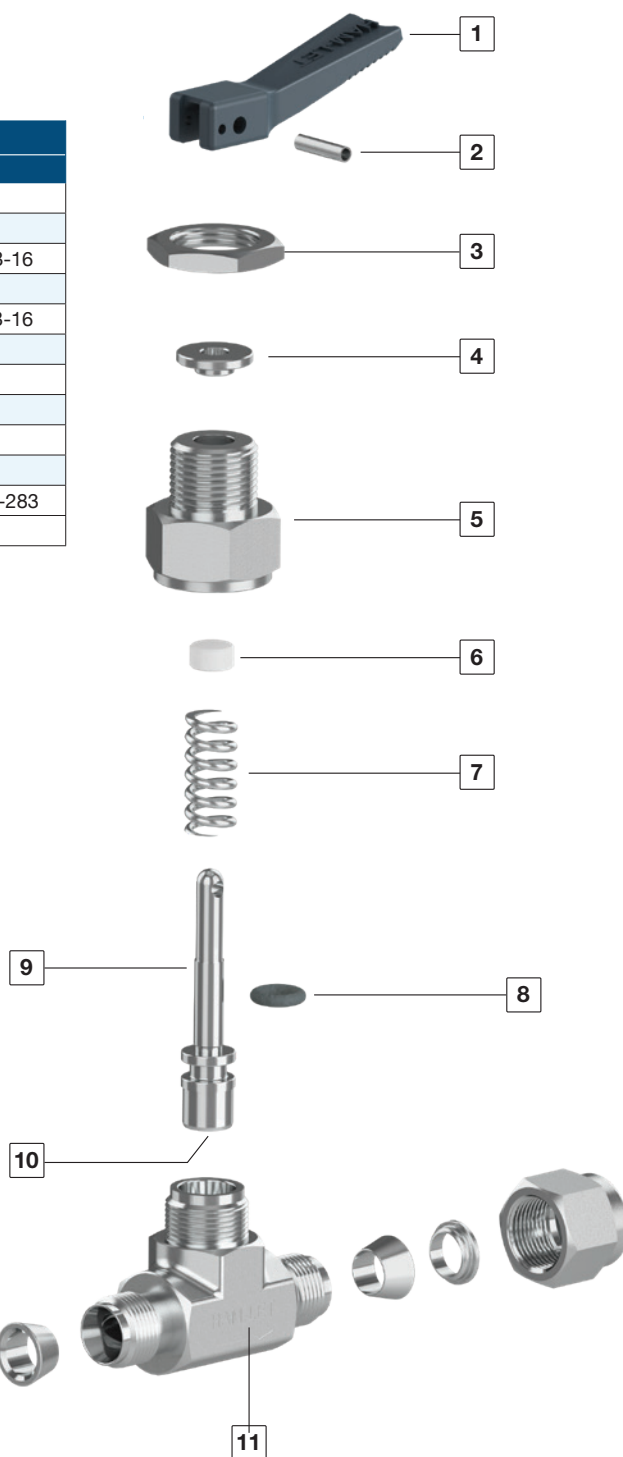
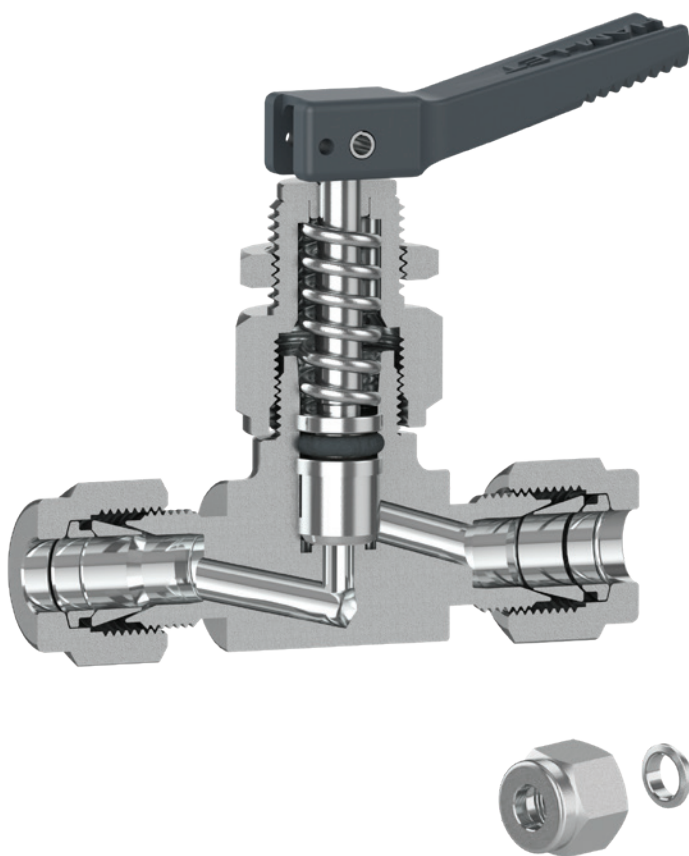
GENERAL

The H-1200 Series standard toggle valve is a compact design for normally closed and quick on/off service. Moving the handle 90 degrees upwards opens the valve to full flow and stops it firmly in the open position. Shifting the handle position downwards shuts off the valve by spring return. The PTFE soft seat at the tip of the stem provides a positive repetitive seal.

MATERIALS OF CONSTRUCTION

Item	Components	Qty.	Valve Body Material	
			316 St.St.	Brass
1	Handle	1	Nylon	
2	Roll Pin	1	St.St. 420 SS	
3	Panel Nut	1	St.St. ASTM A-276	Brass ASTM B-16
4	Washer	1	Nylon	
5	Packing Nut	1	St.St. ASTM A-276	Brass ASTM B-16
6	Thrust Washer	1	N/A	Nylon
7	Spring	1	302SS / A313	
8	*O-ring	1	Fluorocarbon FKM	
9	*Stem	1	St.St. ASTM A-276	
10	*Stem Seat	1	PTFE	
11	*Body	1	St.St. ASTM A-182	Brass ASTM B-283
	Lubricant		Silicone based and PTFE based	

* Wetted parts

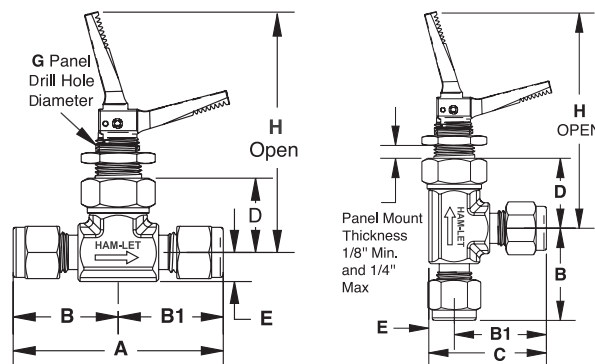


TESTING

All H-1200 Series designs have been tested and approved for burst and pressure. All valves are factory tested with Nitrogen pressure at 300 psig (20.7 bar) for shell, stem and across-the-seat leak detection. Each valve is tested for leak tight performance.

CLEANING & PACKAGING

Every H-1200 series needle valve is cleaned in accordance with Standard Cleaning and Packaging (procedure 8184). Oxygen Clean & Lubricant Free Cleaning and Packaging, in accordance with Special Cleaning and Packaging (procedure 8185), is available as an option.



STANDARD CONFIGURATION DIMENSIONS

End connection		Cv	Orifice		A		B		B1		C		D		E		G		H (Open)	
Type	Size		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
Female NPT	1/8"	0.20	3.28	0.13	41.2	1.66	20.6	0.81	20.6	0.81	N/A	N/A	21.8	0.85	7.95	0.31	13.5	0.53	65.5	2.57
Male NPT	1/8"	0.11	2.50	0.10	43.7	1.72	21.8	0.86	21.9	0.86	29.7	1.17								
Male NPT	1/4"	0.20	3.28	0.13	49.8	1.96	24.9	0.98	24.9	0.98	32.8	1.29								
Let-Lok®	1/8"	0.11	2.30	0.09	49.8	1.96	24.9	0.98	24.9	0.98	32.8	1.29								
Let-Lok®	1/4"	0.20	3.28	0.13	57.4	2.26	28.7	1.13	28.7	1.13	36.5	1.44								
Male to Let-Lok®	1/4"	0.20	3.28	0.13	53.6	2.11	24.9	0.98	28.7	1.13	32.8	1.29								

Dimensions are for reference only and are subject to change without notice.

H-1200 SERIES ORDERING INFORMATION

H - 12 - 00 - SS - N - 1/8" - A - RH -

Valve Series
12 - 00 - LET-LOK® Ends
80 - Male NPT Ends
95 - Male to LET-LOK® Ends

Body Material
SS - SST 316
B - Brass

Size Designator
3 mm 1/8"
6 mm 1/4"

End Connection
L - LET-LOK®
N - NPT

Pattern Designator
BLANK - Straight
A - Angle

Handle Type
BLANK - Black Nylon Handle
RH - Red Nylon Handle
BH - Blue Nylon Handle
YH - Yellow Nylon Handle
GH - Green Nylon Handle
OH - Orange Nylon Handle

O-ring Material
BU - Buna N
EP - EPDM
NE - Polychloroprene (CR)
KZ - Perfluor
Fluorocarbon FKM O-ring is standard

Treatment
BLANK - Standard Cleaning & Passivation
OC - Oxygen Clean
LF - Lubricant Free
SF - Silicone Free

SEAL KIT

Z - 1200 - SK - 1/4 - VI

Body Designator per End Connection
1/4 for all end connections

O-ring Material
VI - Fluorocarbon FKM
BU - Buna N
EP - EPDM
NE - Polychloroprene (CR)
KZ - Perfluor

HANDLE KIT

Z - 1200 - HK - 1/4 - S

Body Designator per End Connection
1/4 for all end connections

Handle Type
S - Black Nylon Handle
R - Red Nylon Handle
B - Blue Nylon Handle
Y - Yellow Nylon Handle
G - Green Nylon Handle
O - Orange Nylon Handle



Warning!

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.